

Work Order ID 57011

March 16, 2010 3:08:35 PM



Page 1

Item ID: D3067-1

Revision ID:

Item Name: End Plate

Start Date: 3/16/10

Start Qty: 60.00

Required Date: 3/18/10

Req'd Qty: 60.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *N*

QC:

Date:

Tooling:

Date:

Run Start



Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3067

Rev A

100



Waterjet

FLOW CNC Waterjet

FLOW WATER JET

0.00

Memo

0.00

1-Cut as per Dwg D3067
Deburr if necessary

Dwg Rev: *A*

Prog Rev: *A* 12-

FB 10-3-18

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

B 10-3-18

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

S. Woloski

counters
(70)
as per

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Brake NC

Brake NC

NC BRAKE

Memo

Bend as per Dwg D3067

0.00

0.00

SP 10/03/18

70

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

Subs/18

count

470

QSP019

150



Packaging

Packaging

Identify as per dwg & Stock Location:

MA

0.00

Memo

0.00

SP 10-03-18

70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/24 AJ
MF
10-3-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

March 16, 2010 3:08:34 PM

Work Order ID: 57011

Parent Item: D3067-1

Parent Item Name: End Plate

Comments: IPP: ☐ 03.01.21 Remove step 6 (Deburr)
IPP Rev:B Now on Water jet 06-06-16 JLM

KJ

Start Date: 3/16/10

Start Qty: 60.00

Required Date: 3/18/10

Required Qty: 60.00

Component Item ID/
Item Name

Replacement
Item ID

Mfg/
Purch
Purchased

Bin
Item
No

Primary
Location

Last
Location

Route
Seq ID
100

Unit of
Measure
sf

Qty on
Hand
72.1237

Remaining
Qty To Pick
3.9474

Qty
Issued

Date
Issued

Status



5052-H32.063 Sheet

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

MAT

103755

112442

72.1237

1.3237

70.8



4.7

810-3-18

70

112442

W/O:		WORK ORDER CHANGES					
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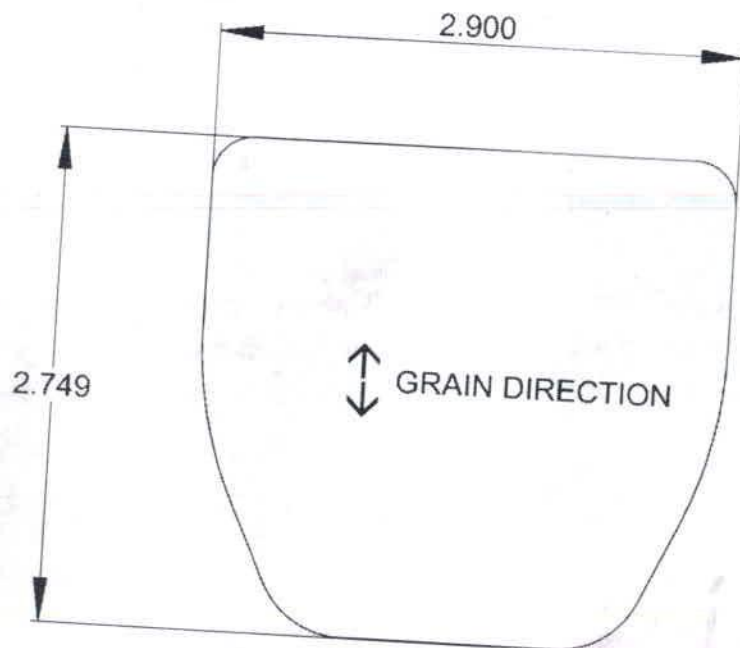
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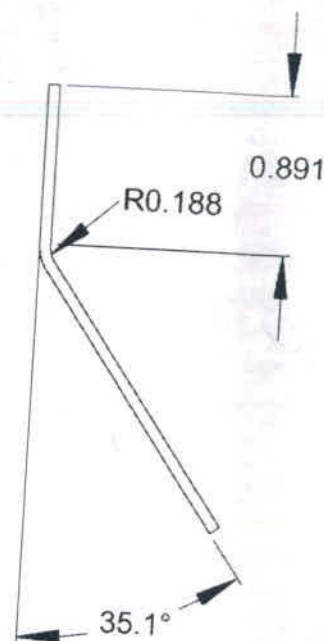


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3067	REV. A
DATE 02.09.11	TITLE END PLATE		SHEET 1 OF 1
A	02.09.11	NEW ISSUE	

RELEASED
02.09.2011



D3067-1 FLAT PATTERN



D3067-1 BEND DETAIL

who 57011

D3067-1 END PLATE

- 1) MACHINE PER DWG FILE "D3067-1.SLDPRT"
- 2) MATERIAL: 5052-H32 PER QQ-A-250/8 (REF DART SPEC. M5052H32S.063)
OR 6061-T6 PER QQ-A-250/11 (REF DART SPEC. M6061T6S.063)
ALUMINUM SHEET, 0.063 THICK
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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